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October 13 & 14, 1973

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THE STERLING MINE
By John L. Baum

The Sterling Mine of the New Jersey Zinc Company operates in an ore body discovered by the Dutch about 1640, and is located in Ogdensburg, New Jersey. Its mineralogy is much like that of the better known Franklin, New Jersey deposit, now worked out, although there are differences important to the collector. Lord Stirling, a Colonial owner, sent a shipment of zincite to Wales, thinking it was an ore of copper. In 1848, the first mining company was organized, and with a few interruptions, mining has continued to this day. The mine produces 19,000 tons of ore per month, shipped to the smelter at Palmerton, Pennsylvania without treatment other than crushing; thus there are no dumps.

The mine is 2670 feet deep, with the deepest ore terminating just above the 2550 foot level. The shaft, from the surface, is 2065 feet deep, and another services the portion of the mine below the 1850 foot level. Although levels are spaced irregularly, the majority are 100 feet apart. The ore is mined from working places, the geometry of which depends on the shape of the segment being mined. The ore body is a plunging hook-shaped fold, except that the point of the hook is also connected with the shank by an additional cross-vein. Thick ore occurs in this cross-vein and in the keel of the hook and can be mined using relatively wide working places. The thinner parts of the ore body are mined in long narrow openings. Pillars of ore are left for temporary support between the working places in thick ore. Ore is removed in horizontal layers, each layer being filled for support and to bring the miners close to the roof for the next slice. The pillars are mined from the top down, and since they are carrying a lot of weight, a great deal of timber support is used. They are eventually filled.

Like Franklin, Sterling is rich in the ore minerals franklinite, willemite and zincite. Because everything goes through the smelter, calcite and relatively minor sphalerite become ore minerals as well, the calcite yielding manganese. Primary products of the mine are zinc oxide and an iron-manganese alloy called spiegel. Sterling willemite comes in many colors, but most is a red-brown or black. Franklinite appears black but there are two kinds: one is lowly magnetic with a red streak, and the other is highly magnetic with a black streak. It is this second type which is the pigment in black willemite, an important ore at Sterling. Zincite grades in color from yellow through red to nearly black, most being red. Good zincite crystals are rare and valuable. The willemite varies in fluorescent response to ultra-violet, some being brilliant, some dull and irregular, and black willemite responds poorly indeed. Sterling calcite also varies in response, but the best is truly remarkable.
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The district has produced over 240 mineral species. Franklin has exceeded Sterling in the number found, but with renewed working of the upper levels at Sterling, where deep weathering has affected the ore body, the keen eye of the modern miner is revealing additional species. In the central area within the hook of the ore, weathering extends to a depth of 600 feet. The rock is rotten or altered to mud, and at the surface great crystals of franklinite and pyroxene were found, along with many tons of white and glossy calamine, and fine specimens of exotic manganese minerals, all floating in the mud. Below the surface, phosphates and arsenates formed along crevices bordering the mud zone, with the colorful copper minerals nearby.

In the lowest part of the ore body, fractures allowed the introduction, from great depths, of solutions carrying at various times magnesium, fluorine, boron and other elements and compounds which reacted with earlier minerals. Great quantities of sussexite were thus formed in cherty, crystalline and fibrous masses, mooreite was abundant, and serpentine was widespread. Elsewhere, friedelite occurred in veins to yield attractive cutting material, and sphalerite of several types is found along fractures in the thicker portions of the ore body, affording fluorescent and cutting materials.

The Sterling mine is truly one of the most interesting mineralogical areas of the world, providing as it does, minerals new to science, cutting materials, the most brilliant fluorescent specimens, crystals from micro to pounds in weight, and beautiful specimen materials.

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Apatite
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Hydroxyapatite
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Arsenic
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Axinite
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Barysilite
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Borneite
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Brochantite
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Cahnite
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Carminitite
Celestite
Celsian
Cerussite
Chabazite
Chalcocite
Chalcophanite
Chalcopyrite
Chloanthite
Chloropar
Chlorophoenicite
Chondrodite
Chrysocolla
Clinichlore
Clinohedrite
Conichalcite
Copper
Corundum
Covellite
Cryptomelane
Cuprite
Cuproadamite
Cuspidine
Datolite
Datolite
Botryolite

Descliozite
Devilline
Djurleite
Dolomite
Epidote
Epsomite
Erythrite
Esperite
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Eveite
Feitknechtite
Ferroscallierite
Flinkite
Fluoborite
Fluorite
Franklinite
Friedelite
Gageite
Gahnite
Galena
Ganophyllite
Gersdorlite
Glaucocroite
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Gold
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TO THE HONOR OF

RICHARD HAUCK

FRANKLIN MINERALOGIST EXTRAORDINARY

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A Friend
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Holdenite  Manganbrucite  Plagioclase
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Hortonolite  Manganite  Anorthite
Hyalophane  Manganoosite  Oligoclase
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Hydrozincite  Margarosanite  Prehnite
Idocrase  Mcgovernite  Psilomelane
Idocrase  Melanterite  Pyrite
Cyprine  Microcline  Pyroaurite
Illite  Barian Microcline  Pyrochroite
Ilmenite  Millerite  Pyrolusite
Jacobsite  Mimetite  Pyromorphite
Kaolinite  Molybdenite  Pyrophyllite
Kentrolite  Mooreite  Pyroxene
Koninckite  Muscovite  Augite
Kottigite  Muscovite  Diopside
Kutnahorite  Oellacherite  Schefferite
Larsenite  Nasonite  Enstatite
Lead  Natrolite  Johannisite
Legrandite  Niccolite  Pyrrhotite
Leucophoenicite  Norbergite  Quartz
Limonite  Orpiment  Agate
Linarite  Orthoclase  Chalcedony
Loellingite  Pararammelsbergite  Flint
Loseyite  Pectolite  Jasper
Magnetite  Penninite  Rock Crystal
Magnesium chlorophoenicite  Pharmacolite  Rose
Magnussonite  Pharmacosiderite  Smoky
Malachite  Cont.

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Clinohedrite—Orange  
*Corundum—Red  
Diopside—Blue  
Esperite—Yellow  
Fluoredenite—Blue to Yellow  
*Fluorite—Green & Cream  
Gypsum—Cream  
Hardystonite—Purple  
Hemimorphite—Green & White  
*Hodgkinsonite—Red  
Hydroxyapatite—Yellow  
Hydrozincite—Blue  
Margarosanite—Blue  
Microcline—Blue-White  
Nasonite—Blue  
Norbergite—Yellow & Cream  
Pectolite—Orange  
Phlogopite—Yellow  
Powellite—Yellow  
Scapolite—Blue & Red  
Scheelite—Yellow & Blue  
Smithsonite—Cream  
*Sphalerite—Red & Blue  
Svabite—Red & Orange  
Tourmaline—Yellow  
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<tr>
<th>Antimonian Groutite</th>
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